

# HTCW

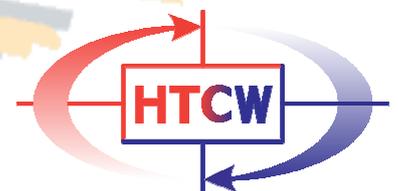
## High Temperature Conversion of Waste

**Ground-breaking  
Waste to Energy Technology**

Total Disposal of all waste types — All-in-one Technology

From the best of traditions in German engineering,  
using the state-of-the-art technologies from the  
steel industries radically adapted for new purpose:

The gasification of all types of waste  
with exemplary energy production



## HTCW pushing the boundaries of waste processing

- HTCW patent gasification process transforms 97-99% of all types of waste into gas, heat, steam and electricity (or diesel, gasoline, methanol).
- Independent studies show HTCW's superior net energy efficiency and clean syn-gas production, assuring long-term energy price stability.
- One single site plant instead of different technologies for different types of waste. Gasification of all waste types with high & low CV's mixed, needing no pre-sorting or shredding, thus giving control of profit targets.
- Zero emission and no ash residue, leaving 1 - 3% dust and salts. With HTCW "Zero Waste" now becomes a reality, also reducing disposal costs.
- Scalable from small single or multi-location sites to large industrial plants. Economically integrated into existing infrastructures.

**Environmentally safe and operating between 1500°C (2700 F) and 2500°C (4500 F), HTCW can process mixed municipal and industrial waste such as:**

### **Toxic Waste**

Lacquers

Paints

Scrap Tires

Rubber

### **Electronic Scrap**

Asbestos

Scrap Metal

Clinical Waste

Paper

### **Industry Waste**

Compound Materials

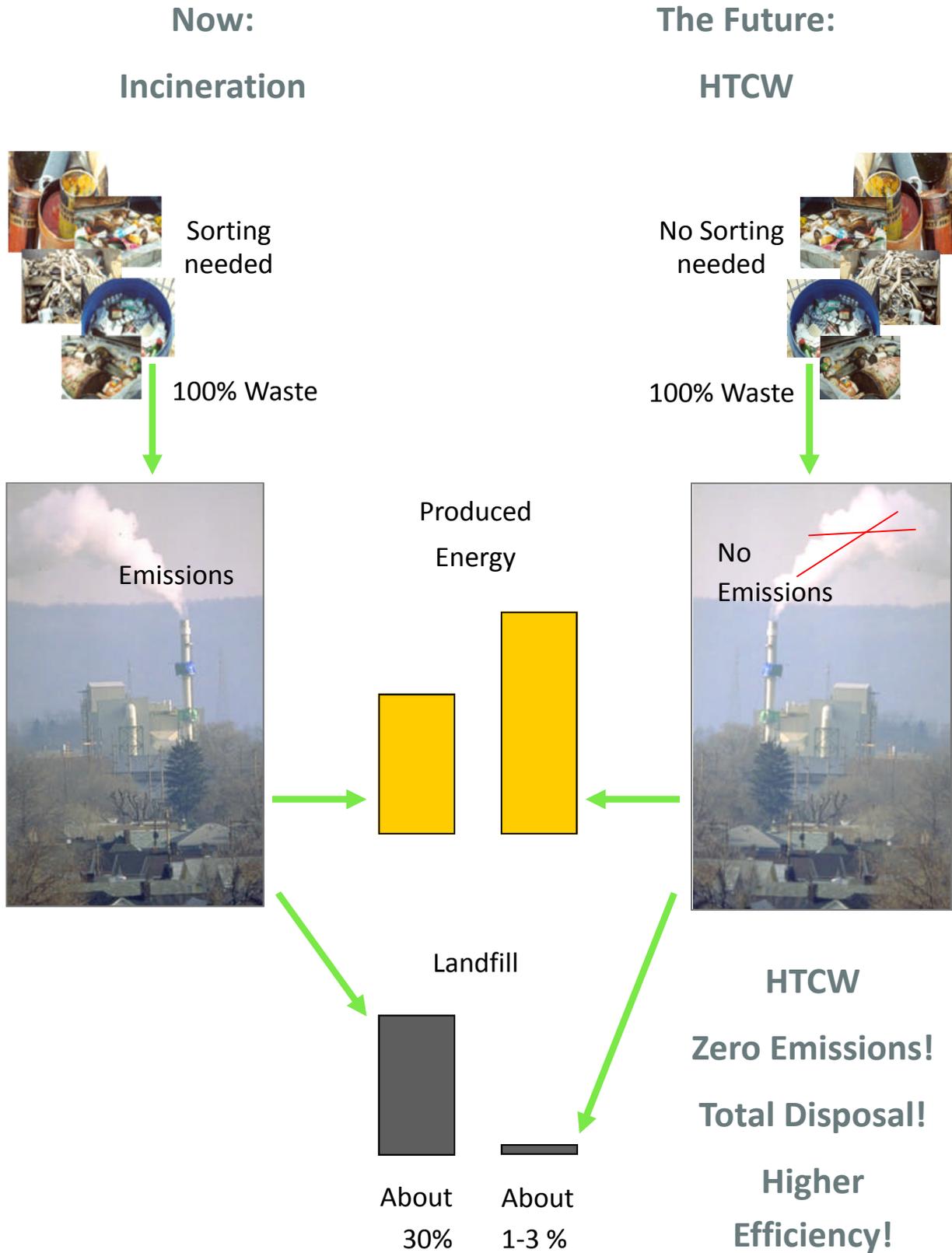
Oil Sludge

Coal Gangue

etc. ...

**... in fact, anything except nuclear waste**

## HTCW vs Incineration



## Internal Process Steps

Input: Feed materials (waste) and additional materials (e.g. coke, limestone) at normal temperature and pressure

### 100 to 200°C:

Drying of input; elimination of physical water

### 250°C:

Deoxidation; desulphuration; elimination of constitution water and CO<sub>2</sub>; depolymerisation

### 340°C:

Cracking of aliphatical bonds; beginning separation of CH<sub>4</sub> and other aliphates

### 380°C:

Carbonization

### 400°C:

Break-up of C-O and C-N bonds; separation of heteroatoms

### 400-600°C:

Conversion of bitumen into smoldering oil and smoldering tar

### >600°C:

Cracking of bitumen into thermally stable substances (short chained, gaseous hydrocarbons); synthesis of aromatic hydrocarbons

### 800-1,200°C

Gasification: Synthesis of N<sub>2</sub>/NH<sub>3</sub> and H<sub>2</sub>S/COS; halogens are completely in the vapour state (as alkalichloride or HCl)

Melts: Synthesis of mineral melting phases

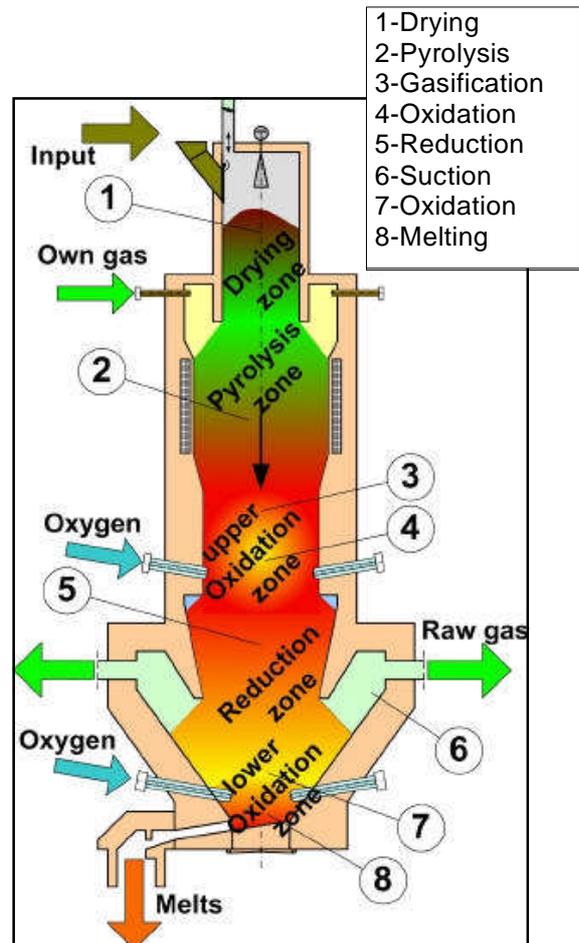
### 1,200-2,000°C

Complete decomposition of aromatic hydrocarbons, HCN and organic chlorine compounds; formation of carbon black

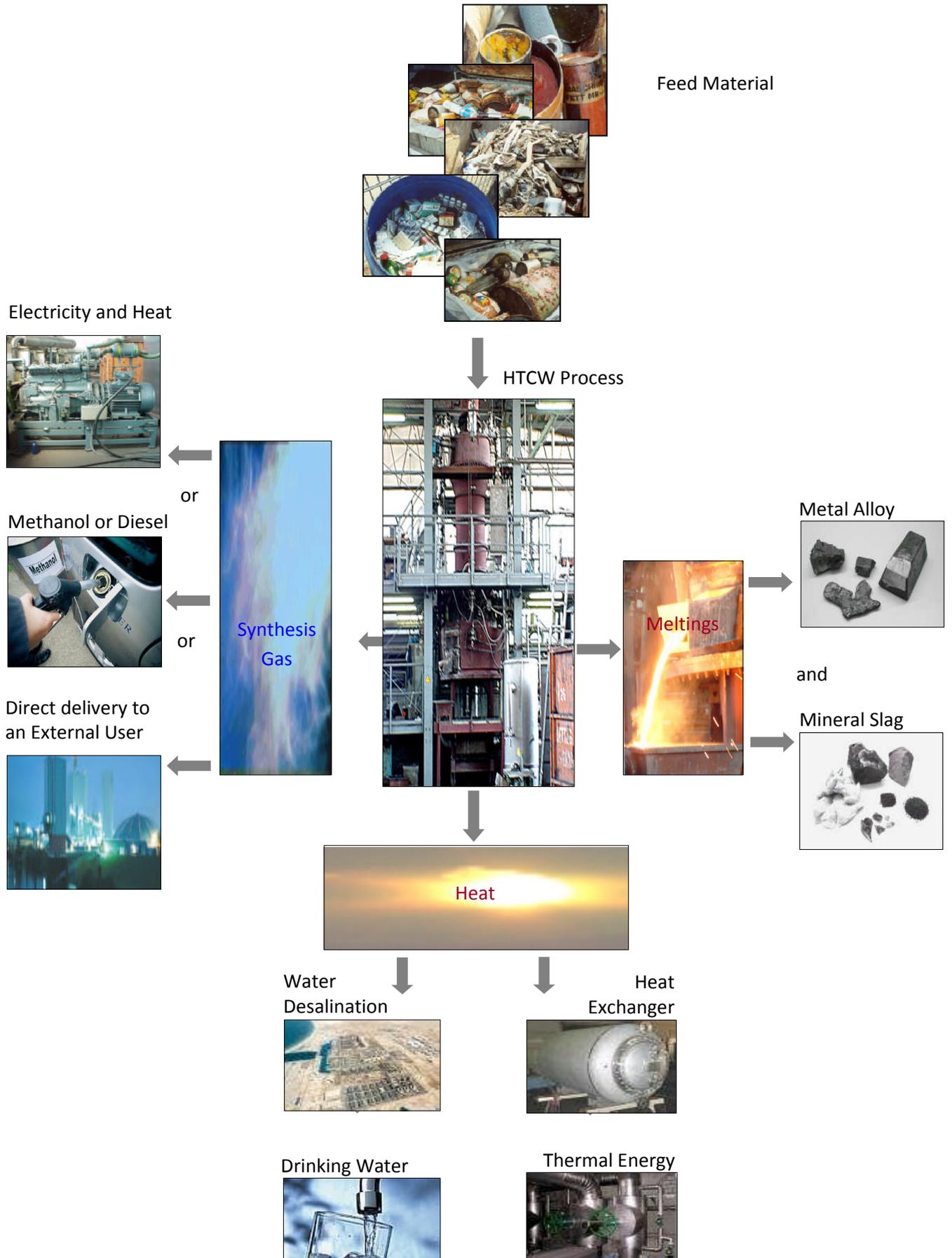
Melts: Synthesis of iron metallic melting phases

### 2,000°C-2,700°C

Beginning of molecular dissociation; lower plasma region



## From Waste to Value (Income Sources)





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